

CONVERTING DUAL WHEELS TO SINGLE WHEELS

PARTS LIST

Description	Qty.	Part No.
Socket head cap screw - M10 x 1.25P x 25mm long	3	80387

Contact Magline to order

TOOLS REQUIRED

- IMPACT/DRILL
- 1/2" SOCKET
- 5/16" ALLEN HEAD SOCKET
- 6MM ALLEN HEAD SOCKET
- TIRE PRESSURE GAUGE
- INFLATION GAUGE

Use a workbench or table of convenient height and place all components in view and within reach. The following assembly sequence is recommended:

1



Deflate inner pneumatic wheel.

2



Deflate outer pneumatic wheel.

3



Use the impact/drill and the 5/16 Allen head socket to remove the (3) 80388 screws. Be sure to prevent the nuts from spinning on the opposite side.

4



Separate the two wheels.

5



Use the impact/drill and 1/2" socket to remove the (3) 80385 screws and the (3) 80630 nylon nuts. Remove inner wheel hub (from what had been the inside wheel).

6



Use the impact/drill and 6mm Allen head socket to remove the (3) 80386 screws.

7



Attach the inner rim to wheel's outer rim to what had been the outside wheel.

8



Insert wheel hub, aligning holes.

9



Fasten the wheel hub by installing the (3) 80386 screws previously removed in Step 6 using the impact/drill and 6mm Allen head socket.

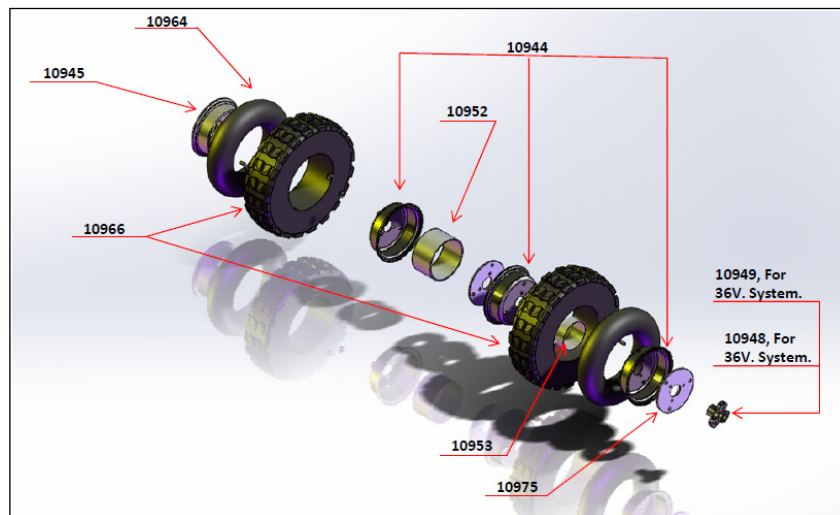
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Install the (3) 80387 screws using the impact/drill and 5/16 Allen head socket. Inflate tire (max inflation 24 PSI).

10

Part Diagram



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