

# STAIR CRAWLER BELT REPLACEMENT INSTRUCTIONS

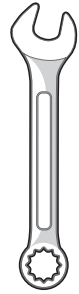
## PARTS LIST

Description	Qty.	Part No.
Stair crawler belt	1	302099B

## TOOLS REQUIRED



No. 3

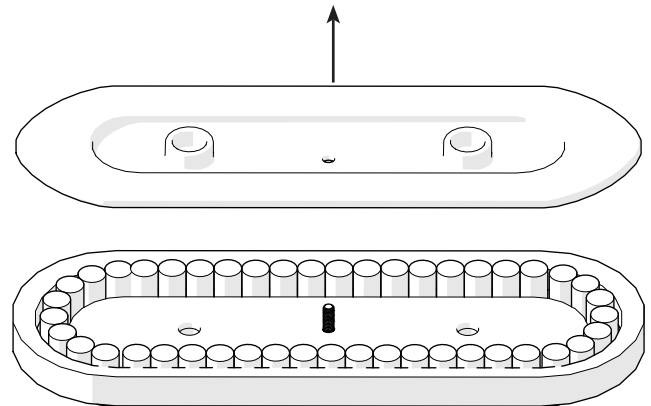
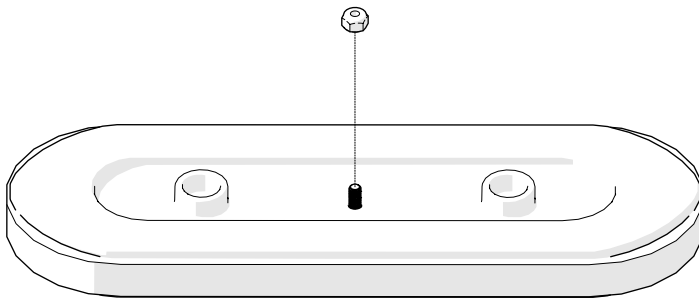


3/8"

FOR BEST RESULTS, USE TWO PEOPLE TO REPLACE THE BELT. Use a workbench or table of convenient height and place all components in view and within reach. The following assembly sequence is recommended:

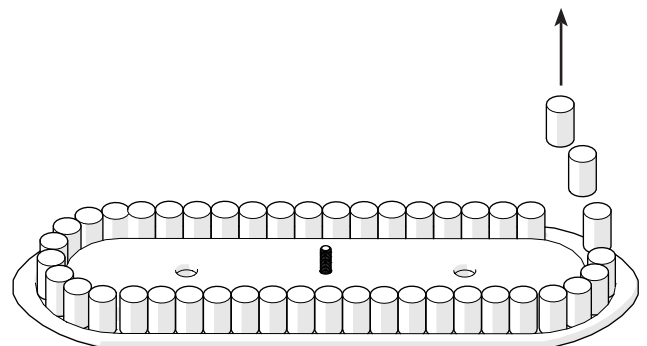
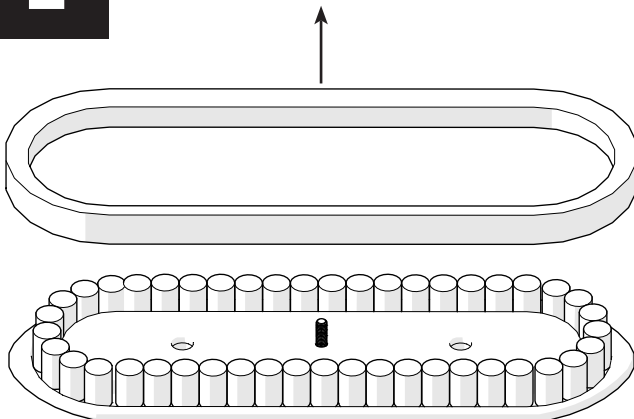
**1**

Remove one cover.



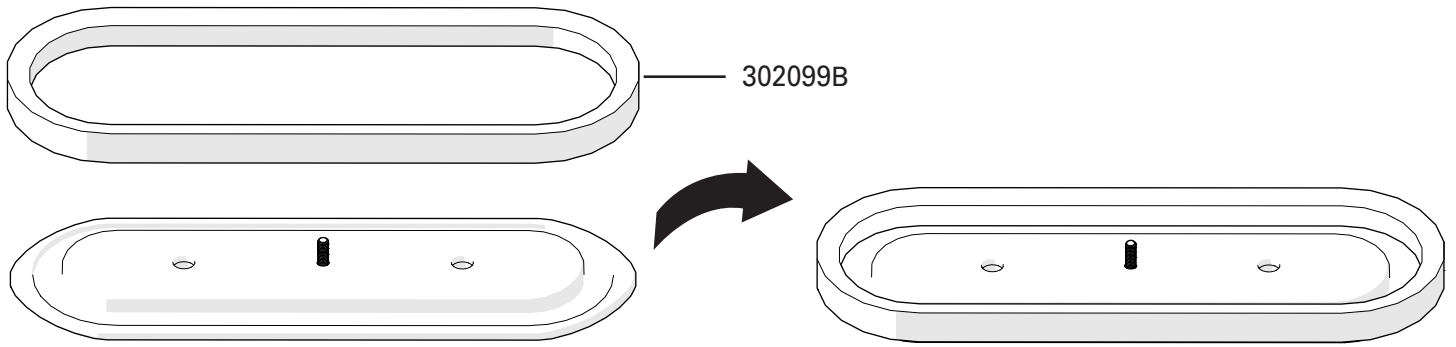
**2**

Lift belt straight up. Remove rollers and retain for reinstallation.



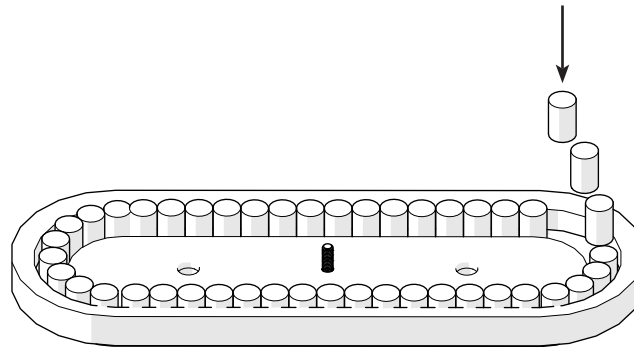
3

Place the new belt around the cover.



4

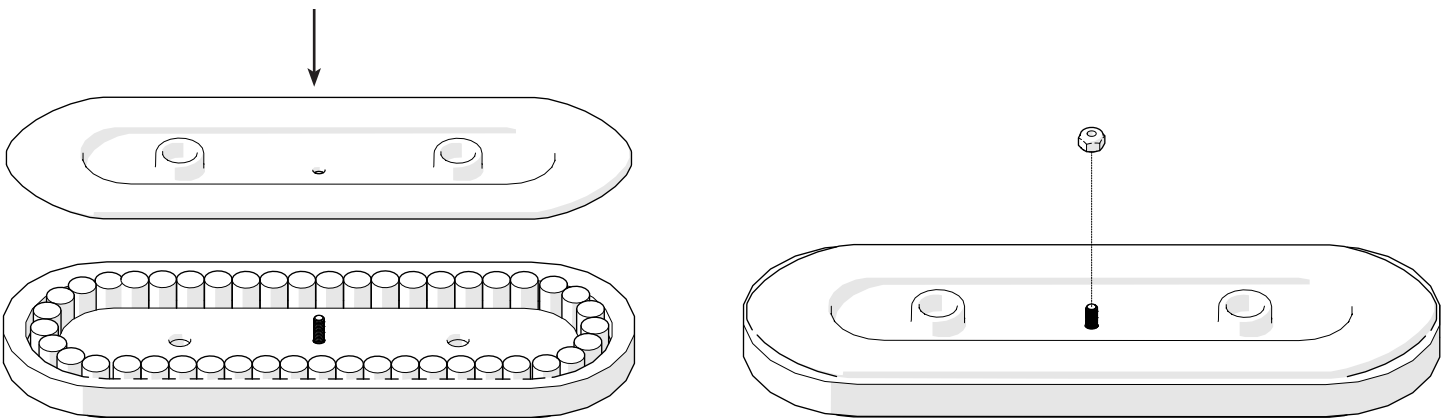
It helps to have one person shape the belt and a second person place rollers inside the belt.



5

Replace cover and lock nut. It helps to hold the belt and rollers in place until the cover is placed on top and lock nut started.

The belt should rotate around the rollers with ease. If it does not, one or more rollers may be misaligned.



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